

## VEHICULAR BRAKING APPARATUS

### CROSS REFERENCE TO RELATED APPLICATION

This application is based upon and claims the benefit  
5 of Japanese Patent Application No.2003 - 075817 filed on  
March 19, 2003, the content of which are incorporated  
herein by reference.

### FIELD OF THE INVENTION

10 The present invention relates to a vehicular braking apparatus.

### BACKGROUND OF THE INVENTION

Conventionally, as an electrically operated braking  
15 apparatus, an art (refer to Japanese Patent No. 2000-  
283193 for an example) is utilized in which a brake torque  
or a pressing force by a caliper is directly detected by a  
sensor, and a fluctuation frequency of the detected torque  
or force is found and used to detect the occurrence of an  
20 abnormal vibration.

However, a particular sensor, i.e., a brake torque  
sensor or a load sensor, is necessary to detect the  
abnormal vibration in the above related art, which leads  
to not only higher costs, but also a more complicated  
25 configuration of the braking apparatus itself in order to  
accommodate such sensors.

## SUMMARY OF THE INVENTION

In light of the above consideration, it is an object of the present invention to detect brake noise and abnormal vibration with a simple configuration.

- 5        In order to achieve the above object, according to a first aspect of the present invention, a fluctuation amount of a rotational amount of an electric motor is calculated by a rotation fluctuation calculating portion, and a vibration suppressing control is executed by a
- 10      vibration suppressing control portion when the rotation fluctuation amount exceeds a predetermined value.

When brake noise and abnormal vibration occurs in the braking apparatus, the relative positions of the friction members, which are contacted with the rotor because the 15     rotor strongly vibrates, change with respect to the rotor. Thus, a rotational axis of the electric motor, which presses the friction members toward the rotor, also moves back and forth in the pressing direction.

- Therefore, according to the first aspect of the 20    present invention, the occurrence of abnormal vibration and brake noise in the brake can be detected based upon the magnitude of a fluctuation in a rotational amount of the electric motor, which drives the friction members in the direction of the rotor integrally rotating with the 25    wheel.

Consequently, a rotational amount of the electric motor used in a position control of the friction members

in a normal brake device can also be used in the detection of brake noise and abnormal vibration, which allows for a simpler construction.

According to a second aspect of the present  
5 invention, a proportionality relation between a rotation cycle of the wheel calculated from a wheel speed and a rotation fluctuation cycle calculated from the rotational amount of the electric motor leads to the conclusion that the rotation fluctuation of the electric motor is caused  
10 by vibration of the rotor, which allows for more increased accuracy in the detection of brake noise and the like caused by the rotation fluctuation amount of the electric motor.

15

#### BRIEF DESCRIPTION OF THE DRAWINGS

Other objects, features and advantages of the present invention will be understood more fully from the following detailed description made with reference to the accompanying drawings. In the drawings:

20

FIG. 1 shows a configuration according to an embodiment of the present invention;

FIGS. 2A and 2B shows a relation between a vibration of a rotor and a contact state of the rotor with a friction member;

25

FIG. 3A is a time chart of a drive current of an electric motor;

FIG. 3B is a time chart of a rotational amount of the electric motor; and

FIG. 4 IS A FLOWCHART OF A COMPUTER PROGRAM EXECUTED BY A BRAKE ECU.

5

#### DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

The present invention will be described further with reference to various embodiments in the drawings.

Hereinafter, an embodiment of the present invention  
10 will be described with reference to the accompanying drawings. FIG. 1 shows a configuration of a vehicular braking apparatus according to the embodiment. A vehicular braking apparatus 1 is provided with an electric brake device 10 for each wheel. The electric brake device  
15 10 includes a friction member 15 and a friction member 16 respectively provided on movable and fixed sides of a caliper 14 sandwiching a rotor 13 that integrally rotates with a wheel; a wheel speed sensor 17 for detecting a rotational speed of the rotor 13, that is, a wheel speed;  
20 a piston 12 that moves the friction member 15 in a direction substantially perpendicular to the surface of the rotor 13 and presses the friction member 15 on the rotor 13; an electric motor 11 that moves the piston 12 in a right or left direction using a ball screw (not shown);  
25 and a resolver 18 serving as a rotation detecting mechanism for detecting a rotational amount of the electric motor 11.

Furthermore, the vehicular braking apparatus 1 includes a brake ECU 19 serving as a drive control portion, and a depression force sensor 20 for detecting a depression force on a brake pedal (not shown) is connected 5 to the brake ECU 19.

The brake ECU 19 is structured from a microcomputer, and controls and drives the electric motor 11 according to a control program stored in advance. Specifically, the brake ECU 19 feeds back an output signal from the resolver 10 18 to determine a drive current, using a displacement amount as a target value predetermined in accordance with a depression force value detected by the depression force sensor 20 such that a pressing force equivalent to the depression force is generated. The brake ECU 19 drives 15 the electric motor 11 with the drive current. Note that during ABS control, the brake ECU 19 drives the electric motor 11 and appropriately increases, maintains and decreases the pressure of the braking force based upon detection values of the wheel speed sensor 17 and a 20 vehicle speed sensor (not shown).

In addition, the brake ECU 19 serves as a rotation fluctuation calculating portion to calculate a rotation fluctuation amount and a rotation fluctuation cycle of the electric motor 11, and a rotation fluctuation cycle of the 25 rotor 13 integrally rotating with the wheel.

Hereinafter, a relation between the vibration of the rotor 13 and the friction member 15 will be described with

reference to FIGS. 2A and 2B. FIGS. 2A and 2B show a positional relation between contact surfaces of the rotor 13 and the friction member 15. These figures illustrate the relative movement of a rotational center of the rotor 5 13, which typically does not move in the axial direction, using the position of the friction member 15, which moves during braking, as a point of origin. Note that the rotational center of the rotor 13 (not shown) is toward the bottom of the page. Furthermore, a state 13a in the 10 figures shows a case in which there is no deflection between the rotor 13 and the friction member 15, indicating a state where the respective contact surfaces of the rotor 13 and the friction member 15 are mutually parallel while the rotor 13 is rotating.

15 However, deflection normally occurs between the rotor 13 and the friction member 15 (namely, a fluctuation in distance between the two objects over time). One type of deflection is the rotational vibration of the rotor 13 with respect to the contact surface of the friction member 20 15, using the contact surface as a reference.

As shown in FIG. 2A, in the case of rotational vibration, the contact surface of the rotor 13 oscillates between states 13b and 13b' with each rotation, thereby creating a deflection in the space between the rotor 13 25 and the friction member 15. Likewise, as shown in FIG. 2B, in the case where the friction member 15 gradually approaches the rotor 13 after initiation of braking, the

contact surface of the rotor 13 oscillates between states 13c and 13c' with each rotation.

Specifically, this represents a transition from the states 13b and 13b' shown in FIG. 2A where the distance 5 (relative displacement) between the friction member 15 and the rotor 13 is large when braking is initiated, to the states 13c and 13c' where the friction member 15 approaches the rotor 13 and eventually achieves a state of contact therewith.

10 At this time, the friction member 15 is subject to a reaction force that fluctuates over time due to contact with the rotor 13. Thus, the piston 12 pressing the friction member 15 and the electric motor 11 rotatably driving the piston 12 are also subject to a reaction force 15 fluctuating over time, which leads to fluctuations in the rotational amount of the electric motor 11.

Hence, as shown in FIGS. 3A and 3B, the brake ECU 19 calculates an average value  $\theta_0$  at each predetermined time of the output signal from the resolver 18, and a minimum 20 value  $\theta_1$  and a maximum value  $\theta_2$  within a predetermined time thereof when a drive current  $i$  of the electric motor is constant. Using a difference between the minimum and maximum values ( $\theta_2 - \theta_1$ ), a rotation fluctuation amount  $\Delta\theta$  is calculated.

25 In addition, an interval  $\tau$  representing a time between the occurrence of the minimum value  $\theta_1$  and the

maximum value  $\theta_2$  is calculated as a rotation fluctuation cycle.

Furthermore, the brake ECU 19 calculates a rotation cycle T of the rotor 13 using an output pulse of the wheel speed sensor 17.

Based upon the rotation fluctuation amount  $\Delta\theta$  and rotation fluctuation cycle  $\tau$  of the electric motor 11 and the rotation cycle T of the rotor 13 calculated in this manner, the brake ECU 19 serving as a vibration suppressing portion detects rotor vibration that causes  
10 brake noise.

Specifically, it is determined whether the rotation fluctuation amount  $\Delta\theta$  of the electric motor 11 is greater than a set value  $\delta$  as a first criterion, and it is further  
15 determined whether rotation fluctuation cycle  $\tau$  of the electric motor 11  $\propto$  rotation cycle T of the rotor 13 as a second criterion.

The relative positions of the friction members 15 and 16, which are contacted with the rotor 13 because strongly  
20 vibrates, change with respect to the rotor 13. A rotational axis of the electric motor 11, which presses the friction members 15 and 16 toward the rotor 13, also moves back and forth in the pressing direction, thereby generating brake noise. The first criterion allows for  
25 the determination of brake noise caused in such a manner.

However, even if the first criterion is met, it is possible that the criterion was affected by other background noise and only fulfilled by chance.

The second criterion is set in order to eliminate 5 such noise. Namely, in the case of brake noise due to the aforementioned cause, the rotation cycle of the rotor 13 calculated from the wheel speed is proportional to the rotation fluctuation cycle calculated from the rotational amount of the electric motor 11. Consequently, a 10 presumption that rotation fluctuation of the electric motor 11 is caused by vibration of the rotor 13 can be determined as correct when the second criterion is met.

Therefore, cases in which the rotation fluctuation amount  $\Delta\theta$  of the electric motor 11 only meets the first 15 criterion due to background noise are eliminated by using the first criterion and the second criterion in combination, thus allowing for an accurate detection of brake noise.

Hereinafter, a process flow of a computer program 20 executed by the brake ECU 19 for detecting and suppressing brake noise and abnormal vibration will be described with reference to FIG. 4.

At 100, the brake ECU 19 serving as a drive control portion supplies the drive current  $i$  to the electric motor 25 11 in accordance with a detection value of the depression force sensor 20. The electric motor 11 thus rotates at a rotational speed in accordance with the drive current  $i$  to

move and press the friction members 15 and 16 onto the rotor 13, thereby generating a braking force on the wheel. At this time, the brake ECU 19 serving as a rotation fluctuation calculating portion calculates the rotation fluctuation amount  $\Delta\theta$  and the rotation fluctuation cycle  $\tau$  of the electric motor 11, and the rotation cycle  $T$  of the rotor 13.

At 102, it is determined whether the calculated rotation fluctuation amount  $\Delta\theta$  is greater than the predetermined set value  $\delta$ . If the determination result is NO, the processing returns to processing at 100; if YES, the process shifts to processing at 104.

At 104, it is determined whether the calculated rotation fluctuation cycle  $\tau$  of the electric motor 11 is proportional to the rotation cycle  $T$  of the rotor 13, that is, whether  $T / \tau = n$ , where  $n$  = an integer. If the determination result is NO, the processing returns to processing 100; if YES, it is determined that brake noise or abnormal vibration is occurring and the processing shifts to processing 106.

At 106, the brake ECU 19 serving as a vibration suppressing control portion temporarily changes the drive current  $i$  for the electric motor 11 with respect to a target value determined according to a brake depression force, for example, increasing or decreasing the actual drive current  $i$  with respect to the target value in order to increase or decrease the pressing force of the friction

members 15 and 16 on the rotor 13 for a short period.

Changing the amount of braking force generated, i.e., the pressing force of the friction members 15 and 16 on the rotor 13, is widely known to eliminate brake noise and the

5 like.

Therefore, the pressing force at that time does not fall within the conditions for generating brake noise and abnormal vibration, thus allowing for the suppression of brake noise and abnormal vibration. Furthermore, since

10 the change in braking force is temporary, it does not affect a braking force applied according to the intention of the driver.

While the above description is of the preferred

embodiments of the present invention, it should be

15 appreciated that the invention may be modified, altered, or varied without deviating from the scope and fair meaning of the following claims.